

Good morning and good evening everybody and welcome to Rio Tinto half year results. It is very good to be with you again after seeing many of you in Ulaanbaatar only two weeks ago.

We will follow normal proceedings today. Jakob and Peter will take you through introductory remarks.

We will follow that with a question and answer session.

Please limit yourself to one question and one follow up so we can cover as many people as possible.

Cautionary and supporting statements

Production Targets

The 500kpta copper and 350kozpa gold target (stated as recoverable metal) for the Oyu Tolgoi underground and open pit mines for the years 2028 to 2036 referenced in slides 14 and 21 is underpinned 13% by Proved Ore Reserves and 87% by Probable Ore Reserves. This production target has been scheduled from mine designs based on the Oyu Tolgoi Feasibility Study 2020 (OTFS20), which are not materially different to current mine designs, by Competent Persons in accordance with the requirements of the Australasian Code for Reporting of Exploration Results, Minerals Resources and Ore Reserves, 2012 Edition (the JORC code).

Results, Minerals Resources and Ore Reserves, 2012 Edition (the JORC code).

The production profiles for the Oyu Tolgo in underground and open pit mines shown in slide 43 are underpinned 41% by Proved Ore Reserves and 59% by Probable Ore Reserves for 2023 to 2027, and 10% by Proved Ore Reserves and 90% by Probable Ore Reserves for 2028 to 2036. The life of mine production profile shown in slide 43 is underpinned 22% by Proved Ore Reserves and 78% by Probable Ore Reserves 50 to 2025 to 2025. The financial forecasts shown in slide 44 are based on production targets which are underpinned 43% by Proved Ore Reserves and 57% by Probable Ore Reserves for 2023 to 2025. The proved Ore Reserves for 2026 to 2029, and 9% by Proved Ore Reserves and 74% by Probable Ore Reserves for 2036 to 2025, and 9% by Proved Ore Reserves and 91% by Probable Ore Reserves for 2030 to 2025. The production targets are stated as recovered metal and have been scheduled from current mine designs for the Oyu Tolgoi underground and open pit mines by Competent Persons in accordance with the requirements of the Australasian Code for Reporting of Exploration Results, Minerals Resources and Ore Reserves, 2012 Edition (The JORC code).

Proverd-Tookins statements

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This presentation includes "forward-looking statements" within the meaning of the Private Securities Litigation Reform Act of 1995. All statements other than statements of historical facts included in this report, including, without imitation, those regarding Rio Tinto's financial position, business strategy, plans and objectives of management for future operations (including development plans and objectives relating to Rio Tinto's products, production forecasts and reserve and resource positions), are forward-looking statements. The words "intend", "aim", "project", "anticipate", "estimate", "plan", "believes", "expects", "may", "should", "will", "target", "set to" or similar expressions, commonly identify such forward-looking statements.

commonly identify such forward-looking statements. Such forward-looking statements involve known and unknown risks, uncertainties and other factors which may cause the actual results, performance or achievements of Rio Tinto, or industry results, to be materially different from any future results, performance or achievements expressed or implied by such forward-looking statements particularly in light of the current economic climate and the significant voiatility, uncertainty and disruption anising in connection with the Ukraine conflict. Such forward-looking statements are based on numerous assumptions regarding Rio Tinto's present and future business strategies and the environment in which Rio Tinto will perate in the future. Among the important factors that could cause Rio Tinto's actual results, performance or achievements to differ materially from those in the forward-looking statements include, but are not limited to: an inability to live up to Rio Tinto's values and any resultant damage to its reputation; the impacts of depolitics on trade and investment; the impacts of climitate change and the transition to a low-carbon future; an inability to successfully execute and/or realise value from acquisitions and divestments; the level of new ore resources, including the results of exploration programmes and/or acquisitions; disruption to strategic partnerships that play a material role in delivering growth, production, cash or market positioning; damage to Rio Tinto's relationships with communities and governments; an Pior Tinto

inability to attract and retain requisite skilled people; declines in commodity prices and adverse exchange rate movements; an inability to raise sufficient funds for capital investment; inadequate estimates of ore resources and reserves; delays or overruns of large and complex projects; changes in tax regulation; safety incidents or major hazard events; cyber breaches; physical impacts from climate change; the impacts of water scarcity; natural disasters; an inability to successfully manage the closure, reclamation and rehabilitation of sites; the impacts of civil unrest; the impacts of the Ukraine conflict, breaches of Roi Tinto's policies, standard and procedures, laws or regulations; trade tensions between the world's major economies; increasing societal and investor expectations, in particular with regard to environmental, social and governance considerations; the impacts of technological advancements; and such other risks identified in Rio Tinto's most recent Annual Report and accounts in Australia and the United Kingdom and the most recent Annual Report on Form 20-F filed with the United States Securities and Exchange Commission (the "SEC") or Form 6-Ks furnished to, or filed with, the SEC. Forward-looking statements should, therefore, be construed in light of such risk factors and undue reliance should not be placed on forward-looking statements. These forward-looking statements and undue reliance should not be placed on forward-looking statements. These forward-looking statements speak only as of the date of this report. Rio Tinto expressly disclaims any obligation or undertaking (except as required by applicable lay, whe UK Listing Rules, the Disclosure Guidance and Transparency Rules of the Financial Conduct Authority and the Listing Rules of the Australian to reflect any change in Rio Tinto's expectations with regard thereto or any change in events, conditions or circumstances on which any such statement is based.

Nothing in this presentation should be interpreted to mean that future earnings per s

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Thank you, Menno.

Good morning and good evening to those of you in the east.

It's a pleasure to be with you in London once again, with Peter by my side.

Before I start, I would like to acknowledge and pay my respects to all Traditional Owners and First Nations people that host our operations around the world.



This year, as many of you know, our company has been celebrating its 150th anniversary. We have been taking this opportunity to reflect on who we are – the moments from our history we should learn and grow from.

But also, what we do really well.

Consistent progress. Innovation where it matters. World-class assets and people. A meaningful commitment to our shareholders through our balanced approach to capital allocation.

This is the story we are working hard to continue.

In February, I told you our focus was about building an even stronger Rio Tinto, by investing in the health of our business and shaping our portfolio for the future. We are still doing just that.

We are laying the foundations for our longer-term success, by making astute decisions that are getting the best out of our assets.

And while we continue to operate against a challenging backdrop, time and time again we are proving our resilience.

Once again, our results in the first half of 2023 demonstrate our fundamental financial strength. However, with a new feature this half – growth.

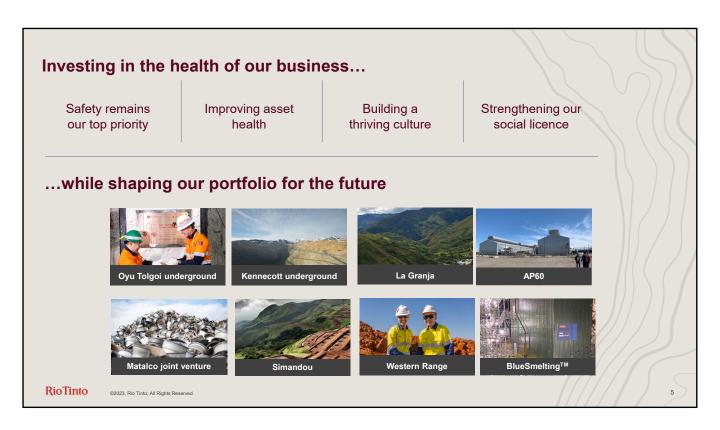
We have achieved solid underlying earnings of \$5.7 billion, free cash flow of \$3.8 billion, a return on capital employed of 20% and an uplift in production of 5%. We are profitable and growing.

As a result, we will return \$2.9 billion to our shareholders. This 50% payout is in line with our policy and again reflects disciplined capital allocation, and an unchanged net debt of around \$4 billion.

We are executing our strategy with confidence.

We have a clear pathway.

And we are now building momentum along this pathway.



Let me give you a taste of the ways we are investing in the health of our business and shaping our portfolio for the future in the first half.

Part of this is creating a safe environment – safety is and always will be our top priority.

We are right now investigating two significant process instability incidents at our iron and titanium complex at Sorel, which did not result in any injuries or exposures.

Our Kennecott smelter experienced a loss of containment of furnace gas during maintenance work for the shutdown, which led to the exposure of multiple people – who were treated and cleared.

These incidents show that we can never be complacent when it comes to safety. We are determined to take the learnings from these incidents to continue to improve our risk management.

Still, we continue to see results as we roll out our Safe Production System – driving us towards our objective of becoming best operator and improving the health of our assets.

This is delivering real results in the Pilbara. We recognise there is a lot more to do, but we are focused on driving this improvement across our global portfolio.

Meanwhile, we continue to put significant time and effort into building a thriving culture and implementing the learnings from the Everyday Respect Report.

Our commitment to culture change extends to how we engage with the societies around us. We are making progress on strengthening our social licence with the communities in which we operate.

For example, the approach we are taking at the Western Range project, our first codesigned iron ore mine. So far, our cooperative approach has deepened our relationship with the traditional owners, the Yinhawangka people.

We have also made progress to shape our portfolio this half. Let me offer you 8 examples.

First, earlier this month, we took a large group of international investors and analysts to visit our Oyu Tolgoi underground copper mine, where we now have achieved first sustainable production.

Second, our investment of nearly half a billion dollars to expand underground operations at Kennecott in Utah is projected to deliver around 250 thousand tonnes of additional mined copper over the next decade, alongside open cut operations.

Third, we announced the joint venture with First Quantum to unlock La Granja in Peru, one of the largest undeveloped copper projects in the world.

Fourth, in aluminium we're expanding the AP60 smelter. This is amongst the lowest carbon technology commercially available today and the first investment in a new smelter in the Western world since we rebuilt the Kitimat smelter more than a decade ago.

Fifth, last week we entered into an agreement to form a joint venture – Matalco – that will position us to be a leader in providing recycled aluminium in North America.

Sixth, we've taken steps to advance Simandou – a world-class high-grade iron ore deposit that has tremendous potential for us, our customers and the people of Guinea. We have in parallel made further progress on the ground, including to strengthen the local team.

Seventh, we've started construction on our Western Range iron ore project.

And eighth, at Sorel, we've started production from our BlueSmelting demonstration plant.

It all comes back to our purpose: Finding better ways to provide the materials the world needs.

Peter and I will come back to some of these later.

As we build momentum through 2023, with a clear pathway to meeting our strategic objectives, we are in a strong position to deliver value to our shareholders.

Let me now hand over to Peter to take you through the financials for the first half. Thank you.



Robust results

\$bn, except where stated	H1 2023	H1 2022	Comparison	
Production (CuEq kt) ¹	2,317	2,200	+5%	
Consolidated sales revenue	26.7	29.8	-10%	
Underlying EBITDA	11.7	15.6	-25%	
Underlying earnings ²	5.7	8.7	-34%	
Net earnings ²	5.1	8.9	-43%	
Underlying ROCE ²	20%	34%	-12 pp	
Cash flow from operations	7.0	10.5	-33%	
Capital expenditure	3.0	3.1	-3%	
Free cash flow	3.8	7.1	-47%	
Total dividend declared	2.9	4.3	-34%	
Total dividend per share (\$)	1.77	2.67	-34%	
Net debt	4.4	4.2*	+5%	



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Based on long-term consensus pricing | ²Comparative information has been restated to reflect the adoption of narrow scop amendments to IAS12, refer to page 41 of 2023 Interim Results Release for further detail. Reported numbers in 2022 were \$8.6th Underlying earnings. \$9.9th net earnings and 34% Underlying ROCE

We've announced a robust set of results.

We entered 2023 with some good operational momentum with five consecutive quarters of improvement in our Pilbara operations, the start of underground production at Oyu Tolgoi and our

Kitimat aluminium smelter ramping up towards full capacity.

There was some moderation in headline inflation but it does remain a drag on earnings. Lower prices and cost increases resulted in underlying EBITDA declining 25% to \$11.7 billion.

Cash flow from operations of \$7.0 billion included a build in working capital which I will explain later.

Free cash flow of \$3.8 billion was after \$3 billion of capital expenditure.

Following \$3.7 billion of dividends paid, we ended June with net debt of \$4.4 billion, virtually unchanged from the end of last year.

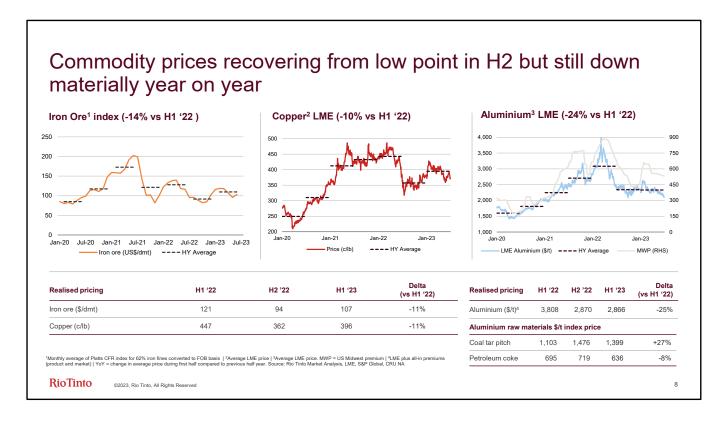
With a 20% return on capital and underlying earnings of \$5.7 billion, we have declared an interim ordinary dividend of \$2.9 billion, representing a 50% payout, in line with our practice.

We did take an impairment of \$800 million after tax on our Gladstone alumina refineries. These refineries account for more than half of our scope 1 CO2 emissions in Australia. The impairment test was triggered by regulation requiring heavy industrial carbon emitters to purchase carbon credits. But

it also reflects the very difficult market conditions that these assets face compounded by operational challenges and our improved understanding of the investment needed for decarbonisation.

But remember, these refineries are a key part of our integrated aluminium operations and provide security of supply to our smelting business.

Now let's look at the market context.



As ever, movements in commodity prices were the most significant driver of our financials. First half

demand was relatively soft and supply constraints eased, leading to materially lower prices year on

year but a modest rebound from the lows of last year's second half.

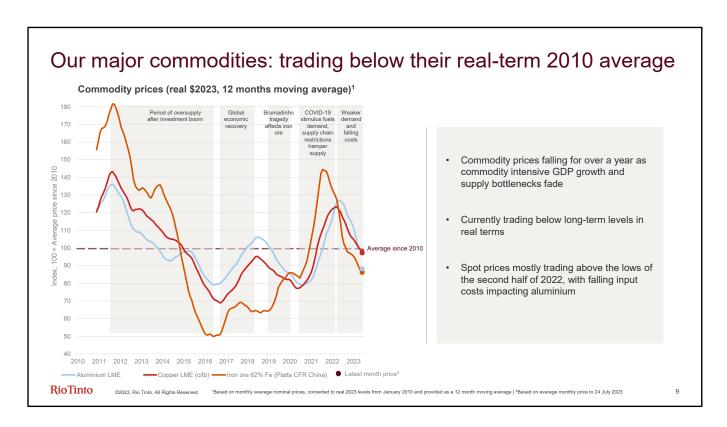
The Platts 62% iron ore index dropped 14%, LME copper declined 10% and LME aluminium was down 24% compared with the first half of 2022.

The price declines are clearly reflected in the charts, but I would just highlight that our average realised iron ore price relative to the index improved further due to narrowing relativities for lower grade products.

We are beginning to see the impact of the energy transition. For example, newer applications like solar panels added around 1% per annum growth to global aluminium demand. But overall, the aluminium segment was soft.

Copper prices also trended down, in line with sentiment as China's recovery seemed to lose steam

and the market moved to a short position for the first time in 12 months.

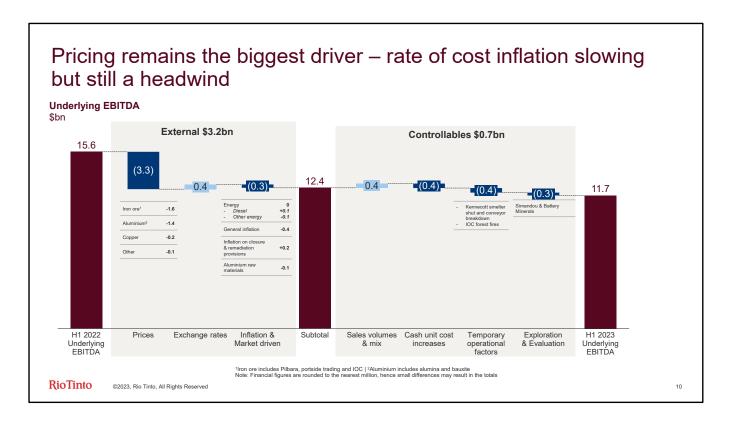


I would like to take a minute to provide additional context on commodity prices. It can be useful to look at them from a longer-term perspective, removing the noise of short-term volatility and factoring in the impact of the elevated inflation we have recently experienced.

This chart shows rolling 12-month average prices for iron ore, aluminium and copper starting from January 2010 and rebased to 2023 real terms. We have indexed these and show the average of the 13 years as 100.

The chart shows that prices have now been declining for over a year as the period of commodity intensive growth and supply bottlenecks faded. Over the past few years, cost pressures across the industry have lifted and steepened cost curves providing price support. Consequently, in nominal terms prices may appear elevated but in real terms they are actually trading below the average since 2010. More recently falling costs in some commodities are starting to flow through to lower commodity pricing, in particular aluminium.

Turning now to the EBITDA movement.



In aggregate, commodity prices lowered EBITDA by \$3.3 billion.

Iron ore was negative \$1.6 billion, with aluminium down \$1.4 billion and copper prices down \$200 million.

Let me make a few points on inflation.

This is still having a significant impact on earnings, although cost increases are slowing from the nadir of last year's second half.

We have not yet seen softer markets translate into lower input costs but we would expect to see this

in the second half of the year. While the Brent oil price is down, again due to contract lags we won't

see the benefits until the second half. Similarly, the lower market-linked prices for raw materials in our

Aluminium business take longer to pass through, mainly due to us holding 3 to 4 months of inventories through the value chain.

There was positive momentum at some of our operations. We benefited from increased iron ore sales and higher volumes of aluminium from Kitimat, albeit a lower proportion of value-added products.

We continue to experience tightness in our key labour markets, in Western Australia, Quebec and

Utah, which raised costs above general inflation.

We also experienced temporary operational issues at Kennecott and IOC which had negative impacts on EBITDA.

And we incurred higher evaluation costs, as activities on the ground accelerate, in particular in Guinea

but also in Argentina where we continue to expense the Rincon project. While it is a peak year for E&E given the Simandou project, it is important to have a strong pipeline of options for the future.

Cash conversion impacted by working capital movements

\$bn, except where stated	H1 2023	H1 2022	Comparison
Underlying EBITDA	11.7	15.6	-25%
Tax paid	(2.4)	(3.8)	-37%
Working capital outflow	(0.9)	(0.4)	+125%
EAUs¹ (EBITDA net of dividends)	(0.8)	(0.4)	+100%
Other	(0.6)	(0.5)	+20%
Net cash generated from operating activities	7.0	10.4	-33%
Capital expenditure (net)	(3.0)	(3.1)	-3%
Lease principal payments	(0.2)	(0.2)	-%
Free Cash Flow	3.8	7.1	-46%
Cash conversion ²	60%	67%	-7 pp

Working capital outflow of \$0.9bn in H1 2023 reflected:

- Build in blasted and mine stocks in the Pilbara to support system health
- · Seasonally higher spares and stores
- Lower payables due to timing of spend and normal volatility in amounts due to JV partners and employees

Lower dividends from Escondida

EAU = Equity Accounted Unit | 2 Cash conversion is Net cash generated from operating activities divided by underlying EBITDA

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11

Turning now to our cash generation. This half there were a number of factors impacting conversion of

EBITDA to cash - some are one-offs, some are seasonal. Importantly, this is not a step increase and

there will always be ebb and flow over periods.

An increase in working capital of \$900 million, reflected a build in Run-of-Mine ore in the Pilbara and

seasonally higher spares & stores – including the Diavik winter road. Payables were also lower,

to the timing of spend and normal volatility in amounts due to JV partners and employees. We would

expect some of this outflow to reverse in the second half.

Operating cash flow was also impacted by dividends from Escondida. These are not always aligned

with EBITDA, in particular given that Escondida is moving into a period of substantial reinvestment.

Pilbara Iron Ore, Canadian smelters and Oyu Tolgoi driving our momentum

	Iron Ore		Aluminium		Copper		Minerals	
\$bn, except where stated	Sustained operational improvement	vs H1 22	Kitimat ramping up	vs H1 22	Unlocking growth	vs H1 22	Challenging market conditions	vs H1 22
Production	160.5mt ¹	+7%	1.6mt ²	+9%	0.3mt ³	-1%	0.6mt ⁴	+4%
Underlying EBITDA	9.8	-6%	1.1	-60%	1.1	-29%	0.7	-45%
EBITDA margin ^{5,6}	69%	-1 pp	21%	-20 pp	43%	-11 pp	30%	-10 pp
Capex	1.1	-26%	0.6	-4%	0.9	+26%	0.3	+13%
Free cash flow	5.6	-20%	0.2	-89%	(0.5)	-45%	(0.2)	-165%
ROCE ⁶	63%	-9 pp	4%	-16 pp	4%	-6 рр	13%	-8 pp
Performance	Five quarters of improve operational performance Gudai-Darri at full capace Shipments guidance no upper half of range With rising second half sP10 expected to be a proportion of shipments first half) Construction of Westerr in line with schedule	e bity w at volumes, larger (10% in	Metal volumes + half 2022 as Kitii full capacity by y Price declines di down, lower raw to flow through ir Upgrading qualit competitive Can- with AP60 expar Arvida recycling formation of Mat- joint venture	mat ramps up to ear end ive margins material costs a second half y of highly adian smelters ision, Alma VAP, capacity and	Margins remain 10% decline in I Achieved sustai from Oyu Tolgo Investing in Ker with smelter reb underground Geotechnical ch unplanned cond maintenance at	LME copper inable production i underground innecott's future build and inable production allenges and centrator	IOC: forest fires impa production, lower pric Weaker market condi Iron & Titanium and E businesses Higher spending on F starter plant with valu insights gained and c to design and engine full-scale project	es tions for Boron Rincon 3000 able arried over

Onto Product Group performance.

Our iron ore business continues to perform well. Gudai-Darri reached nameplate capacity in the second quarter and we now expect full year shipments to be in the upper half of our 320 to 335 million tonne guidance range.

Aluminium had a better half operationally, with volumes of metal up 9% due to the recovery at Kitimat.

This is now at 90% of capacity and remains on track to reach nameplate later this year. The 24% drop in LME prices meant that EBITDA margins halved compared with last year's first half but there was a modest recovery from the second half.

Looking ahead, we are materially strengthening our aluminium business in North America for the

cycle, not just with Kitimat. We have approved our first investment in smelting for over a decade

the expansion of AP60, replacing the old Arvida smelter. We also approved the addition of 30,000 tonnes of new recycling capacity at Arvida and at Alma we are increasing capacity of low-carbon, high-value billets by 200,000 tonnes. And just last Friday we announced we are entering into a 50%

joint venture - Matalco, meaning that we will manage the sales & marketing of up to 900,000 tonnes of additional recycled product across our key North American market.

Clearly the highlight for Copper was first sustainable production from Oyu Tolgoi underground. We

have invested significantly in Mongolia, not least with last year's acquisition of TRQ, and we are now

set to reap the benefits over the next five years.

Kennecott and Escondida had some operational challenges in the half, both planned and unexpected,

with Escondida experiencing geotechnical instability in the open pit and unplanned maintenance at the concentrator.

We recognise that we need to lift performance at Kennecott. We are investing in the open pit and underground to extend the life of the operations and uplift capacity. We are also rebuilding the smelter

a one in ten-year event – to achieve its full potential. In fact, we have extended the refurbishment

include a full rebuild of the flash converting furnace, which should further improve asset stability and

process safety management.

In Minerals, at IOC we saw improved performance at the mine and concentrator in the first five months but this was more than offset by the loss of almost a month's production in June due to forest

fires, while Iron & Titanium and Boron suffered some market weakness.

Let me now explain Rincon lithium capital increase. This has risen to \$335 million for the 3,000 tonne

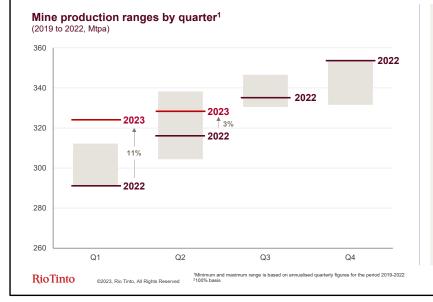
per annum starter plant. In 2022, we took the decision to proceed quickly to accelerate market entry. Since then, further studies have led to an extended schedule. We added to scope, for example to

drive column performance in our DLE technology and we added a waste storage facility. We still think

that the commitment to the starter plant was the right decision. The learnings and design improvements will be carried over to the full-scale project. Early works such as the airstrip and phase

one construction camp are already complete - on time and on budget – and capital intensity for fullscale is in line with current brine projects in Argentina. It is slightly higher than some recent hard rock projects, but we would expect the investment in DLE to lead to lower opex and higher recoveries.

Continued momentum in our Pilbara Iron Ore business



- 2023 shipments guidance at upper half of 320 to 335Mt range
- Ongoing operational improvements, and uplift from the Safe Production System
- SP10 was 10% of total shipments² in H1: expected to be a higher share in H2
- H1 unit costs \$21.2 per tonne, down 6% YoY
- Management of environmental footprint, cultural heritage and engagement with Traditional Owners integral to the way we work
- Progressing approvals for next tranche of replacement mines, with Rhodes Ridge order of magnitude study expected in 2023
- Continued focus on asset reliability and pit health

13

Returning to our Pilbara business. Our first half performance sustained the strong momentum from

the second half of last year. With Gudai-Darri now at full tilt and the current wave of replacement mines like Robe Valley in production we have improved the health of the system by offsetting depletion, reducing volatility and lifting mine capacity.

The systematic approach of our Safe Production System is now yielding clear results from full deployments last year at both Tom Price and Brockman 4. We remain on track to meet our target of a

5 million tonne production uplift this year.

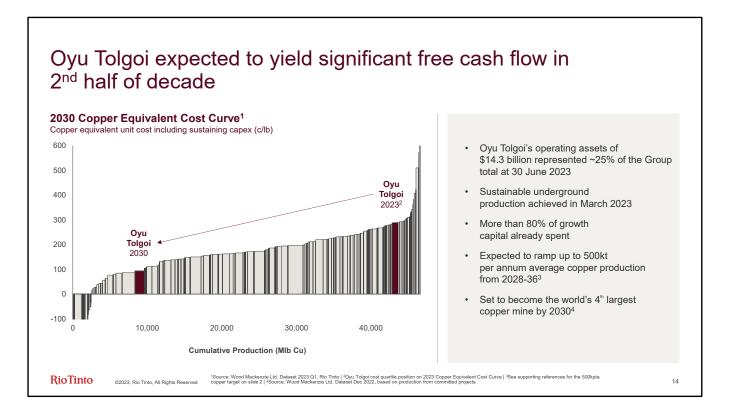
The 7% uplift in half year production, a weaker Australian dollar and moderation in inflation have resulted in unit costs declining modestly to \$21 per tonne.

Our SP10 product will remain an integral part of the mix. It was 10% in the first half, and with higher

anticipated production in second half, we expect an increase in the proportion of SP10 due to some

constraints accessing higher grade material. Gudai-Darri has mitigated this to an extent – but still needs partners to maintain the Pilbara Blend.

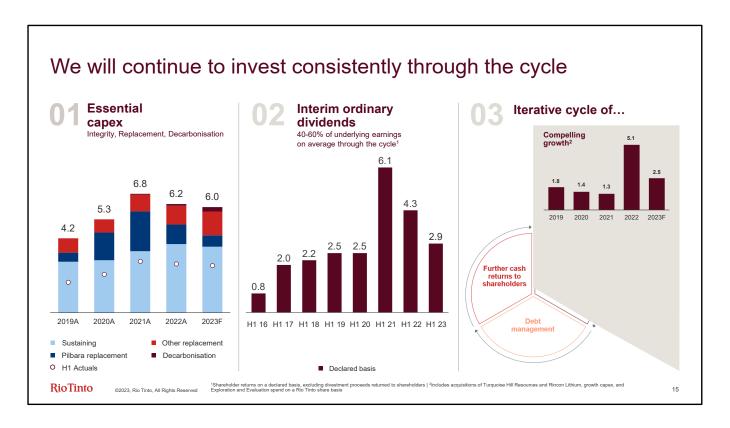
We will need to invest in new replacement mines with an ongoing focus on asset integrity and operational discipline. We are working closely with local communities, Traditional Owners and governments to progress approvals for our next tranche of projects.



Turning now to Oyu Tolgoi. With just over \$14 billion of invested capital, I am now looking forward to seeing the returns.

As the underground ramps up, it will become the world's fourth largest copper mine by 2030 with considerable gold revenues- supporting our ambition to produce 1 million tonnes of mined copper within five years. With \$1.4 billion of growth capital remaining and annual sustaining capital of \$300 to

\$400 million over the next decade, we are set to deliver significant returns and free cash flow from this Tier 1, multi-decadal asset.



Moving onto Capital allocation.

We will continue to invest through the cycle, balancing returns to shareholders with reinvestment for growth and de-risking future cash flows.

Sustaining capital, high-returning replacement projects and investment in decarbonisation remain our

first priority for capital allocation.

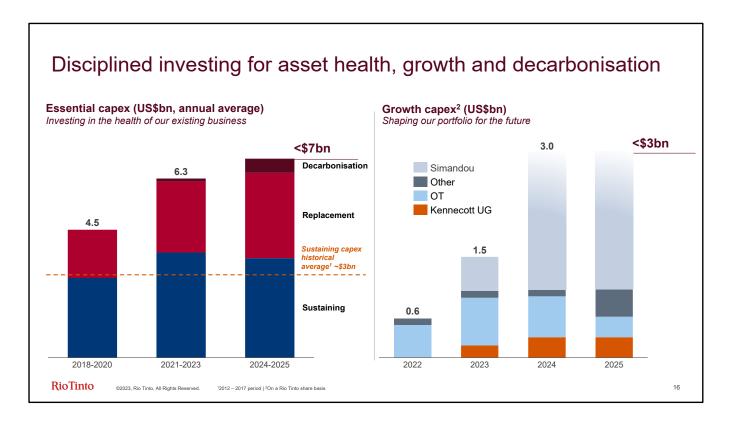
This is followed by ordinary dividends within our well-established returns policy.

We then test investment in compelling growth against debt management and further cash returns to shareholders.

Last year, we saw a shift to growth with our first forays into M&A in over a decade.

But as I have mentioned before it is not a pre-determined budget. If value-adding projects are not ready then the funds will go back into the capital allocation wheel.

Let's now take a look at our capital expenditure profile in more detail.



We see capex rising to up to \$10 billion in each of the next two years.

Over the last five years, we have been steadily increasing the allocated capital – to essential capex -

as we focus on the health of our business to support our best operator objective. Today, this stands at around \$3.5 billion for sustaining capital and \$2 to \$3 billion for replacement.

This is set to rise next year following approval of AP60 – which replaces the old Arvida smelter, but

also gives us additional low-carbon metal.

Spend on decarbonisation projects also increases, albeit from a low base. It totaled just under \$200

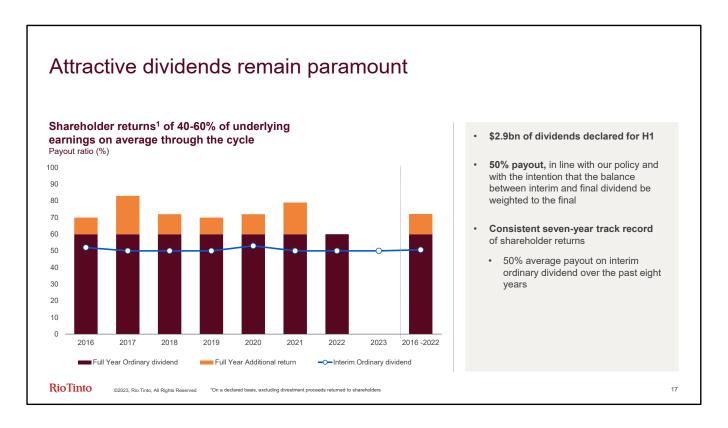
million for the half, split 50:50 between opex and capex.

Turning to growth capex. Over the last five years this has been all about Oyu Tolgoi. The spend is largely complete with the underground mine set to ramp up over the next five years.

With Oyu Tolgoi project spend coming to an end from 2025, we will start to see our share of Simandou ramping up. Other projects in our pipeline will also start to come through from this point.

While Simandou is not a committed investment, it is important we give a transparent view given we

are well advanced in negotiations with our partners. The level of spend over the periods shown is fully dependent on timing of sanction following completion of final studies.



Finally, the dividend.

In line with our usual practice, we have declared a 50% payout for the interim – this equates to \$2.9 billion.

Going forward, we will continue to review whether additional returns are appropriate in line with our

policy of supplementing the ordinary dividend in periods of strong earnings and cash generation.

We have remained very consistent with our shareholder returns policy, which has now been in place

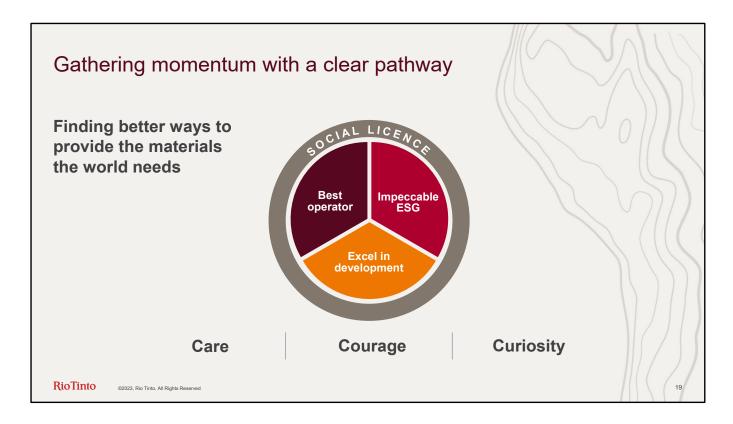
for 7 years.

The dividend remains a core part of our equity story, which we see as paramount for maintaining discipline.

Our financial strength means that we can accelerate our decarbonisation, reinvest for growth, and continue to pay attractive dividends through the cycle.

With that, let me hand back to Jakob.





Since I became chief executive, we have been putting together the puzzle pieces of our strategy.

When we introduced our purpose of "Finding better ways" last year, we completed the picture.

Our values of care, courage and curiosity are guiding us through a period of culture change. Real change takes time, but there has already been a notable shift in the way we work.

Wherever I go in our business – whichever asset I visit, I see how a more inclusive approach is beginning to pay off.

Empowering our people to build a thriving culture underpins the performance of our business.

Our financials are resilient, even in a softening market.

And through our purpose and our four objectives we have a pathway to build an even stronger Rio Tinto for the long-term.

We are gathering momentum as we travel down that path.

Executing our strategy



- Pilbara7% production uplift YoY
- Much to do elsewhere to achieve operating excellence
- Safe Production System deployment on schedule
- Building a values-based performance culture with care, courage and curiosity as the foundations
- Improving our employee engagement in particular at sites where SPS is deployed

20

Our Pilbara iron ore business has been consistently improving its performance over the past five quarters.

We upgraded our shipments forecasts to the upper half of our guidance in the second quarter – the

first time we have done so in five years.

And a 7% production uplift this half reflects the benefits of an open, inclusive and values-based performance culture, the finalisation and ramp up of projects, and the implementation of the Safe Production System.

We have more to do to prove that we can achieve excellence across our portfolio, and it will take time

before we see the full benefits.

But we are already seeing positive results from the Safe Production System whereever it has been

implemented.

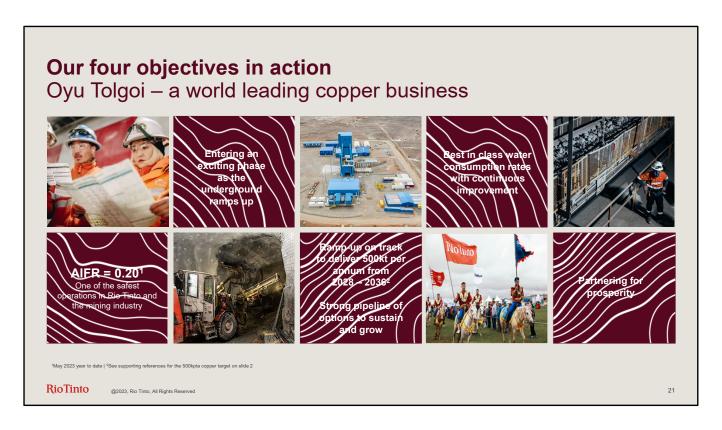
Everywhere we take the Safe Production System, we see an improvement in employee engagement,

and resulting better performance.

This gives us confidence that as we roll it out across our whole business, there will be serious operational improvements.

With system health in a better shape, we are already focusing on operating efficiency and working extensively on the mid to long term pathway for our Western Australian iron ore system.

For those of you who can join us at the investor site visit, you'll hear more about that in October.



I also want to spend a little time talking about Oyu Tolgoi.

Some of you may have joined our recent trip there. If you did – I hope you will agree with me that this

is just an amazing site, and one of the safest and most modern mines in the world.

I think Oyu Tolgoi shows our four objectives in action.

It already had a proven track record for a decade. And with first sustainable production from the underground, and the infrastructure ramping up on schedule, we entered a new era.

And we have a strong pipeline of options available to grow, to sustain, and to improve. Oyu Tolgoi shows us as best operator, it shows how we are excelling in development – with impeccable ESG performance.

It is also an exceptional example of our cultural engagement and social licence.

I spent time with the Prime Minister again in Ulaanbaatar - we discussed the bright future of Mongolia.

I also met with local herders and community leaders from the town of Khanbogd, where we are partnering for long-term sustainable development, supported by our Oyu Tolgoi catalyst fund.

Our transformed relationship with the Mongolian government and the people of Mongolia is creating

serious momentum.

And that momentum is reflected in our workforce. When I spoke to our people there, I could tell they

really believed in the project and what it signifies for them, for Mongolia and for Rio Tinto.

Together, by putting our four objectives in action, we are confidently shaping Oyu Tolgoi to become the world's fourth largest copper mine by 2030, with many decades of operations to come.

Finding better ways to provide the materials the world needs

Growing our North American aluminium business







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22

I also want to share a brilliant example of our purpose in action.

For this, I'll look closer at another material the world needs for the energy transition: aluminium. We're finding better ways to provide it.

I was in the Saguenay in Canada last month to announce the most significant investment in our aluminium business for more than a decade: 1.1 billion US dollars to expand our state-of-the-art AP60 smelter at Complexe Jonquière.

This expansion will provide an essential bridge to meet our customers' urgent and growing demand while we work towards the deployment of ELYSIS - the zero-carbon smelting technology that will revolutionise the industry over time.

At our Alma smelter, we've also begun construction to increase capacity to cast low-carbon, high value aluminium billets.

And I'm excited about the developments we're making beyond primary aluminium.

Last week we announced our agreement with Giampaolo Group, one of North America's largest fully integrated metal management businesses, to acquire a 50 per cent stake in the Matalco business.

This joint venture will really launch us into supplying recycled aluminium in the North American market with a leading position through assets with 900,000 tonnes of capacity, and demand forecast to grow significantly over the next five years.

This will be complemented by the new recycling facility we've commissioned at Arvida.

This is what we mean when we say we're finding better ways to provide the materials the world needs.

Global decarbonisation portfolio accelerating – near-term delivery remains a challenge

BlueSmelting™ at RTIT



- · Ilmenite reduction technology
- 95% less GHG emissions potential from BlueSmelting™
- First production delivered in July 2023 from demonstration plant

Boron biofuel



- First open pit mine to convert to renewable diesel
- 45,000 tonnes CO₂ equivalent per year reduction
- 9,600 cars comparable reduction

MoU with China Baowu



- Working together to help decarbonise the steel value chain
- Research, build and demonstrate pilotscale electric melter
- Study options for low-carbon iron in Western Australia

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Kiomilo

Which brings me to decarbonisation.

As you know, climate change is at the heart of our strategy. The copper, aluminium, iron ore and minerals we produce will all make the shift to Net Zero possible. As will green steel.

We remain committed to pursuing our pathway to a 50% reduction in scope 1 and 2 emissions by 2030, as well as our ongoing investment in scaling up breakthrough technologies to support our pathway to net-zero by 2050.

Let me give you a flavour of how we are taking practical steps to decarbonise our global portfolio, as

part of our long-term strategy.

In April, we started a demonstration plant to test our BlueSmelting technology at Sorel-Tracy. We've

since produced the first material from the plant.

BlueSmelting could generate 95% less greenhouse gas emissions than the current reduction process. It would mean titanium dioxide, steel and metal powders all made with a significantly lower carbon footprint.

In California, our Boron operation has become the first open pit mine in the whole world to run its fleet

of heavy machinery entirely on renewable diesel. It shows what we can achieve when we collaborate with external partners – in this case the state of California – to reach our climate goals.

23

That's also why we signed a memorandum of understanding with China Baowu – the largest steelmaker in the world.

But we have also been clear that the challenge of decarbonisation is deeply complex. And that our progress is very much intertwined with that of the societies we are part of.

The activity and investment in decarbonisation projects across our global portfolio continues to accelerate. However, the physical delivery of emissions abatement has not progressed as fast as we

would have liked.

While we expect to have made financial commitments to industrial abatement projects totalling more

than 15% of group emissions by 2025, there will be a lag to the renewables, diesel replacement and

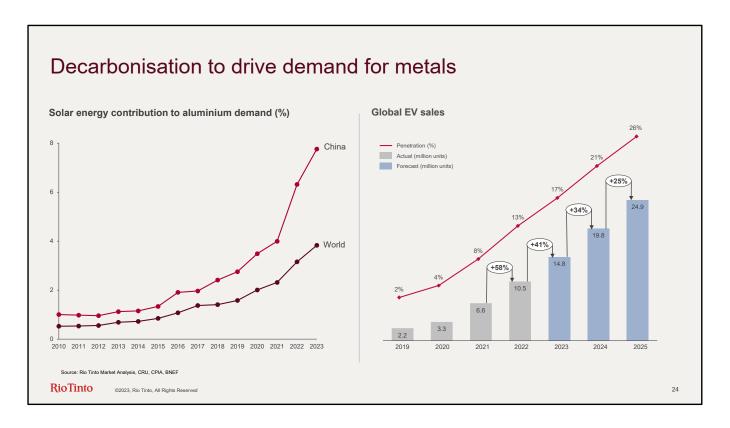
process heat abatement this delivers.

As a result, we do not expect to achieve our targeted 15% reduction in Scope 1 and 2 emissions until

after 2025 unless we buy credits.

We know the challenge is immense for all of us in our industry and across our value chains. But there's no doubt that the measures we are taking will open new and exciting doors as we continue our

decarbonisation journey.



While decarbonisation is a challenge, it yields plenty of opportunities.

Let's look briefly at what it means for demand for some of the metals we produce.

For example, the use of aluminium in solar panels. An estimated 12 tonnes of aluminium is needed

for each megawatt of power from a solar panel.

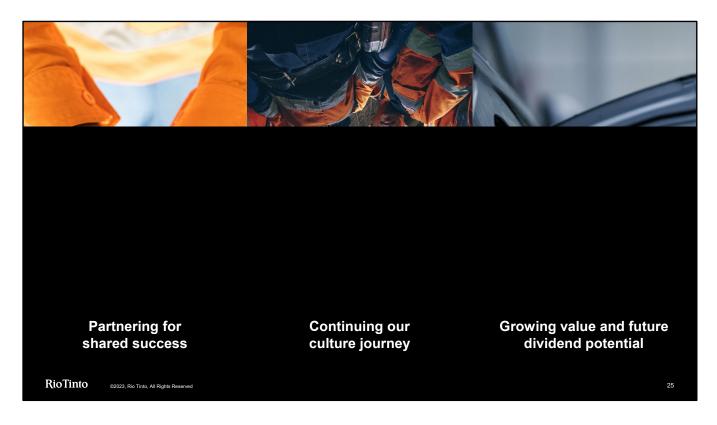
As you can see, the trajectory of demand from the solar sector is compelling. Particularly in China. Moving next to EVs, which are important for copper demand.

EV sales growth has been underpinned by supportive Government policies across the globe, including China, the US and Europe.

We expect the exciting trajectory for EV demand to continue, with more support from Governments,

as they look to deliver their decarbonisation objectives.

These outlooks are super exciting for Rio Tinto, given the opportunities we have to grow both aluminium and copper production.



So, we have a clear pathway to success. We're following our objectives and our strategy. And we're gathering momentum as we travel along that pathway.

It's all about building a stronger Rio Tinto – for all of our stakeholders, including our shareholders.

Our financials are robust. They're driven by the quality of our assets, our great people and our balance sheet.

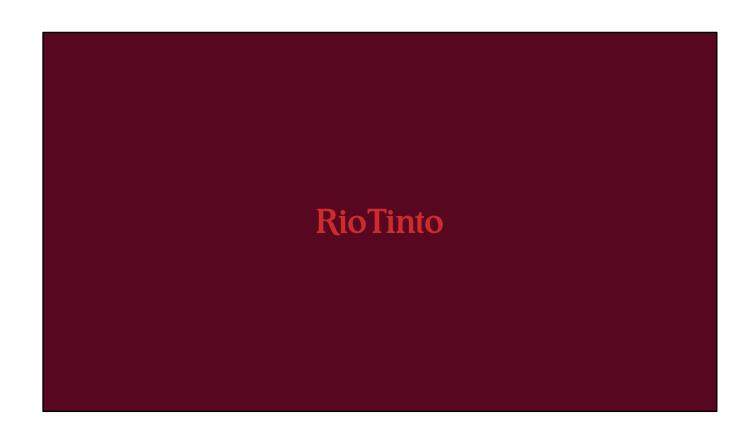
I have to admit that we don't have everything right yet. But we are constantly learning. And that learning is helping us move forward.

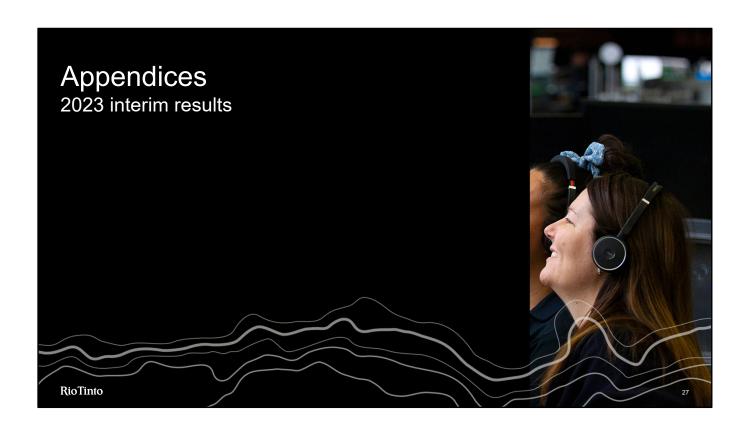
The work we will continue to do throughout 2023 will deliver future value and growth.

This all adds up to a healthier portfolio that we can grow profitably, and which allows us to pay attractive and increasing dividends to our shareholders.

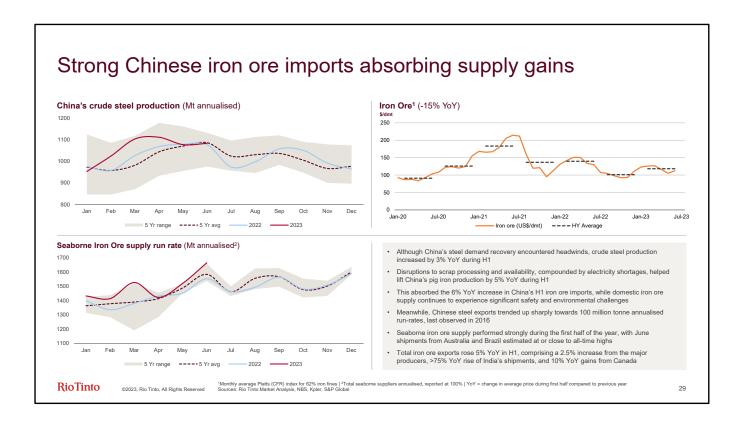
The pieces are in place for our long-term success. The pathway is clear – and we are determined to deliver.

Thank you.









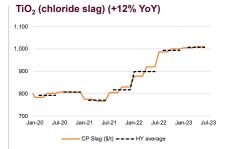
Price support for our commodities compared to H2

Aluminium¹ (-24% YoY) 3,000 600 2.500 450 2,000 300 - LME Aluminium (\$/t) ---- HY Average

- · Global aluminium demand has been resilient in H1, YTD +2% YoY, with growth in automotive and solar markets offsetting weaker demand from the construction sector
- Aluminium production has been stable, as smelting capacity has remained offline in Europe and idle capacity in China has only restarted gradually, resulting in 1% YTD global growth
- Global reported inventories are flat YTD and reported stocks in China have remained low. China imported 0.4Mt of primary aluminium in Jan-May 2023, averting a decline in inventories to unsustainably low levels



- Price rebound from H2 2022, although still lower than last year as global macro uncertainty dampens sentiment
- China demand growth positive despite downturn in construction, driven by electric vehicles and renewable sectors. Demand in US and EU was resilient in Q1 but has softened thereafter
- Mine supply disruptions in Q1 limited material availability; Chile's production YTD remains weak, partially offset by higher production from Peru
- Inventories have fallen sharply after China's seasonal build-up in Q1 (down 50% YoY in June)



- TiO₂ feedstock prices relatively stable through H1 despite deteriorating market conditions furthe downstream
- Demand for TiO₂ products has continued to be impacted by weakening macro environment over the first half with construction indicators down across ${\rm major}\,{\rm TiO_2}\,{\rm consuming}\,{\rm regions}$
- Sales volume declines for pigment producers and paint manufacturers in North America and Europe reported in Q1

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¹Average LME price. MWP = US Midwest premium | ²Average LME price | YoY = change in average price during first half compared to previous year ©2023, Rio Tinto, All Rights Reserved Sources: Rio Tinto Market Analysis, CME, LME, Mysteel, S&P Global, TZMI



Balance sheet remains strong

Disciplined approach is unchanged, we intend to maintain it throughout the cycle

Balance sheet strength is an asset. Offers resilience and creates optionality

Principles-based approach to anchor balance sheet around a single A credit rating

Moody's: A2 (positive), S&P: A (stable)

No net debt target

Our financial strength allows us to simultaneously:

Reinvest for growth (up to \$10bn per year in total capex in 2024 and 2025 depending on opportunities)

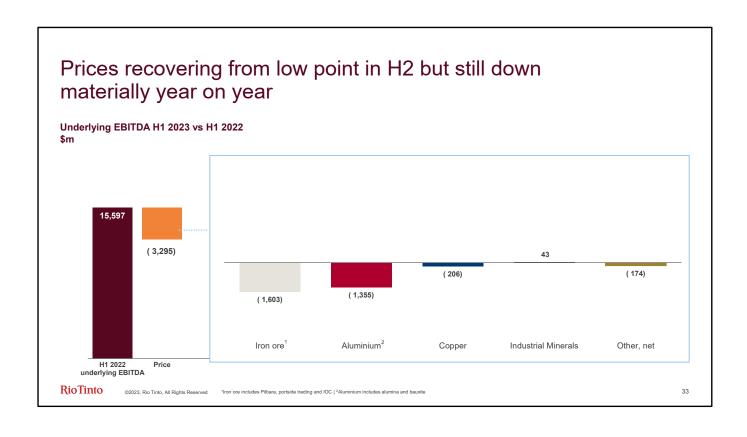
Accelerate our own decarbonisation

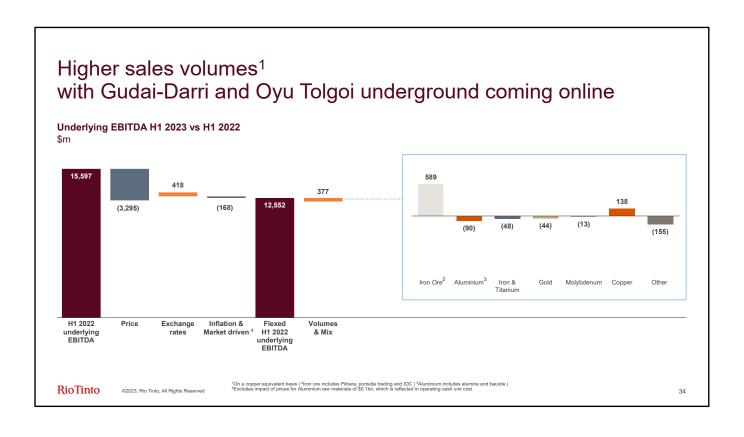
Continue to pay attractive dividends in line with our policy (consistent seven-year track record)

\$bn	2023	2022	2021	
Net cash generated from operating activities	7.0	16.1	25.3	
Capital expenditure	3.0	6.8	7.4	
Dividends paid	3.7	11.7	15.4	
Net (debt)/cash	(4.4)	(4.2)	1.6	
Cash and liquid resources	10.4	8.8	15.2	
Revolving credit facility (5 year maturity)	7.5	7.5	7.5	
Net debt (cash)/Underlying EBITDA	0.19x	0.16x	-0.04x	
Gearing	8%	7%	-3%	
Weighted average debt maturity	12 yrs	11 yrs	11 yrs	

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Simplified earnings by Business Unit for H1 2023

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	Primary Metal Atlantic	Pacific Aluminium	Copper	Pilbara
Sales volume	1,172kt	501kt	314kt ⁶	139.8Mt ⁹
Average benchmark price	\$2,329/t	\$2,329/t	396c/lb ⁷	\$109.8/dmt ¹⁰
Premiums, provisional pricing, by-product sales, product mix, other	\$654/t ²	\$263/t ²	50c/lb	\$(2.6)/dmt
Revenue per unit	\$2,983/t ³	\$2,592/t ³	446c/lb	\$107.2/dmt
Unit cost	\$1,756/t ^{1,4}	\$2,177/t ^{1,4}	244c/lb ^{1,8}	\$21.2/t
Other costs per unit	\$562/t ⁵	\$194/t ⁵	11c/lb ⁵	\$17.7/t ¹¹
Margin per unit	\$665/t	\$221/t	191c/lb	\$68.2/t
Total EBITDA (\$m)	779	111	1,323	9,541

*Calculated using production volumes | *Includes Midwest premium duty paid, which was 56% of our volumes in first half 2023 and value added premiums which were 47% of the primary metal we sold | *Segmental revenue per Financial Information by Business Unit Includes other revenue not included in the realised price| *Includes costs before casting| *Includes net inventory provements to derive margin per unit on a sales basis| *Copper consolidated share, Rennecott and Oyu Tolgo is at 100%, *Includes at 30% | *Average LME | *C1 copper unit costs on a gross basis (excluding by-product credits)| **Consolidated basis| **Splats (FOB) index for 62% iron fines| **Includes freight and royalties

Iron Ore

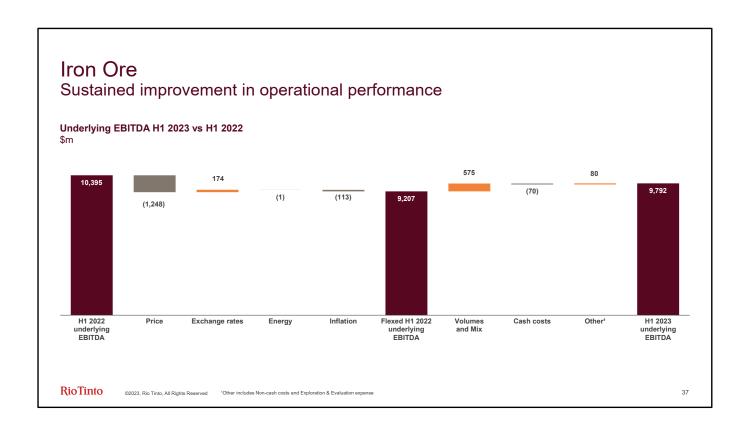
Financial metrics (\$bn)	H1 2023	H1 2022 comparison	2023 guidance
Segmental revenue	15.6	-6%	
EBITDA	9.8	-6%	
Margin (FOB) ³	69%	-1pp	
Operating cash flow	6.8	-20%	
Capex	1.1	-26%	Sustaining ~\$1.54
Free cash flow	5.6	-20%	
Underlying ROCE	63%	-9рр	
Average realised price ^{1,3} (\$/t)	107.2	-11%	
Unit cost ^{2,3} (\$/t)	21.2	-3%	21.0-22.5

Shipments³ (Mt, 100% basis)	2023 guidance	H1 2023	2022	2021	2020	2019	2018
Pilbara Blend		105.5	203.9	202.9	232.7	228.1	245.4
Robe Valley		13.1	25.5	25.2	30.3	27.4	32
Yandicoogina		26.2	56.9	56.9	57.7	57.1	57.4
SP10		16.8	35.4	36.6	9.9	14.8	3.4
Total	320-335	161.7	321.6	321.6	330.6	327.4	338.2

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¹Dry metric tonne, FOB basis | ²Unit costs are based on operating costs included in EBITDA and exclude royalities (State and third party), freight, depreciation, tax and interest. Unit costs are stated at an Australian dollar exchange rate of 0.88 for 2023 half year actuals and 0.70 for 2023 guidance | ³Pilbara only. All other figures reflect Pilbara operations, portaide trading and Dampier Salt (*Visibject to ongoing infettorinary present) infettorinary present.



Aluminium

H1 2023	H1 2022 comparison	2023 guidance
6.3	-20%	
1.1	-60%	
21%	-20pp	
0.8	-63%	
0.6	-4%	
0.2	-89%	
4%	-16pp	
2,866	-25%	
349	-12%	
	6.3 1.1 21% 0.8 0.6 0.2 4% 2,866	H1 2023 comparison 6.3 -20% 1.1 -60% 21% -20pp 0.8 -63% 0.6 -4% 0.2 -89% 4% -16pp 2,866 -25%

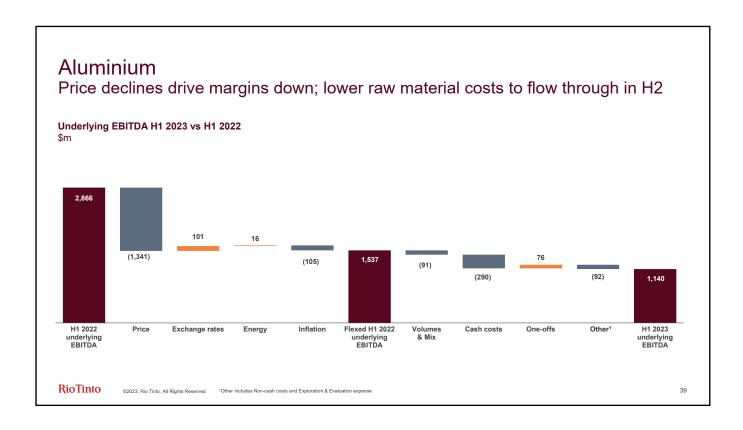
Production (Mt, Rio Tinto share)	2023 guidance	H1 2023	2022	2021	2020	2019	2018
Bauxite	54-57*	25.6	54.6	54.3	56.1	55.1	50.4
Alumina	7.4-7.7	3.7	7.5	7.9	8.0	7.7	8.0
Aluminium	3.1-3.3	1.6	3.0	3.2	3.2	3.2	3.2

^{*} In the lower end of the range

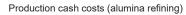
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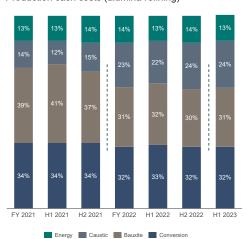
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ME plus all-in premiums (product and market) | 2Platts Alumina PAX FOB Australi



Composition of alumina and aluminium production costs





Input Costs	H1 2021 Index price	H2 2021 Index price	H1 2022 Index Price	H2 2022 Index price	H1 2023 Index Price	Inventory Flow ⁴	FY23 Annual Cost Sensitivity
Caustic Soda ¹	274 \$/t	535 \$/t	675 \$/t	595 \$/t	432 \$/t	3 – 4 months	\$10m per \$10/t
Natural Gas ²	2.85 \$/t	4.59 \$/t	6.02 \$/t	7.01 \$/t	2.61 \$/t	0 - 1 month	\$4m per \$0.10/GJ
Fuel Oil ³	64.6 \$/bbl	76.3 \$/bbl	105.9 \$/bbl	93.8 \$/bbl	79.2 \$/bbl	N/A	\$2m per \$10/barrel

NE Asia FOB
 Henry Hub
 Sa. Brent
 Based on quarterly standard costing (moving average)

Input Costs	H1 2021 Index price	H2 2021 Index price	H1 2022 Index Price	H2 2022 Index price	H1 2023 Index Price	Inventory Flow ⁴	FY23 Annual Cost Sensitivity
Alumina ⁵	288 \$/t	369 \$/t	395 \$/t	328 \$/t	349 \$/t	1 -2 months	\$64m per \$10/t
Petroleum Coke ⁶	373 \$/t	491 \$/t	695 \$/t	719 \$/t	636 \$/t	2 -3 months	\$11m per \$10/t
Coal Tar Pitch 7	748 \$/t	818 \$/t	1103 \$/t	1476 \$/t	1399 \$/t	1 - 2 months	\$2m per \$10/t

LME Australia
 US Gulf (FOB)
 North AM (FOB)

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Copper

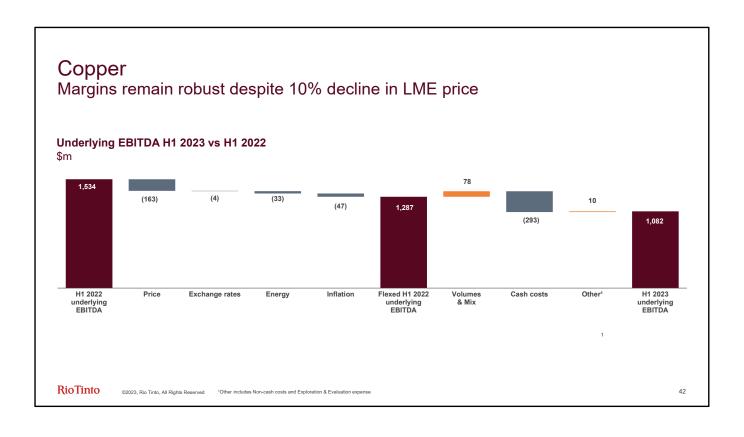
Financial metrics (\$bn)	H1 2023	H1 2022 comparison	2023 guidance
Segmental revenue	3.5	-2%	
EBITDA	1.1	-29%	
Margin (integrated operations)	43%	-11pp	
Operating cash flow	0.4	-63%	
Capex (excl. EAUs)	0.9	+26%	
Free cash flow	(0.5)	-45%	
Underlying ROCE ¹	4%	-6рр	
Copper realised price ²	396	-11%	
Unit cost ³	184c/lb	+24%	180-200

Production (Mt, Rio Tinto share)	2023 guidance	H1 2023	2022	2021	2020	2019	2018
Mined copper ⁴	590 to 640	290	521	494	528	577	608
Refined copper	160 to 190	95	209	202	155	260	275

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**Underlying ROCE is defined as underlying earnings (product group operations) excluding net interest divided by average capital employed | "Average realised price for all units sold. Realised price does not include the impact of the provisional pricing adjustments, which negatively impacted revenues in H1 2023 by \$4m, (2022 first half negative impact of \$30m) | "Unit costs for Kennecost, OT an Econdicia utilises the C1 unit cost scalulation where Rol Tinh bas chosen Adjusted Operating Costs as the appropriate cost definition. C1 costs are direct costs incurred in mining and processing, plus site C8A, freight and realisation and selling costs. Any by-product revenue is credited against costs at this stage | "2023 mined copper guidance includes Oyu Tolgo ion a 100% consolidated basis and confinues to reflect our 30% share of Econdicial. This followed Rols Tinfo sequisition of Turquoise HII Resources which conduct on 16 December 2022. Oyu Tolgo production prior to



Oyu Tolgoi: Set to triple copper production

Metrics ^{1,2}	Unit	2022 Act	2023 - 2027	2028 - 2036	LOM ³
Ore processed	Mt	39	40	42	40
Head grade (Cu)	%	0.42	0.97	1.28	0.82
Recovery (Cu)	%	80	87	90	84
Concentrate volume	dmt	616	1,078	1,608	1,010
Concentrate grade (Cu)	%	21	31	30	27
Copper production	Kt	130	~340	~500	~290
Gold production	Koz	184	~360	~330	~260

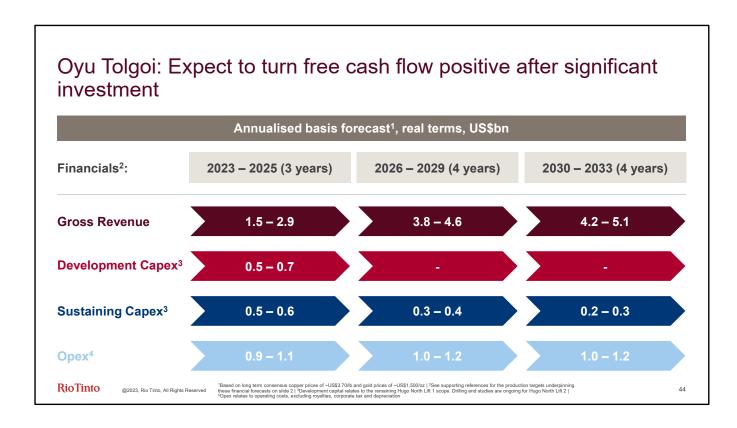
Construction of infrastructure to support ramp up to full production on track

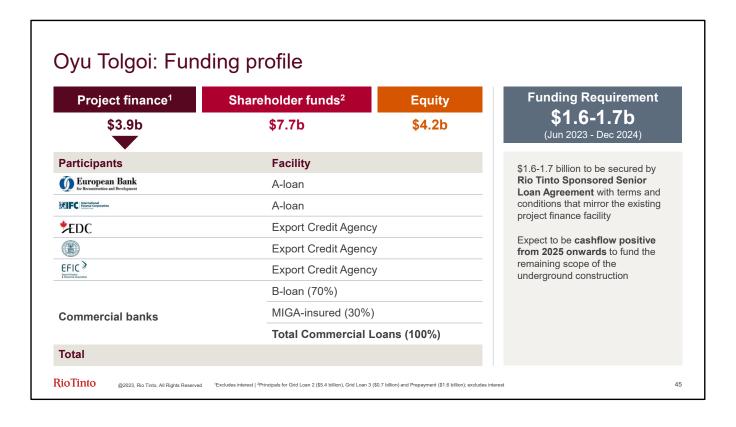
Gold remains a valuable by-product

Producing high quality concentrate attractive to Chinese smelters

RioTinto

Based on the Oyu Tolgoi Feasibility Study 2020 (OTFS20) | 2See supporting references for the production targ 3LOM = life of mine (2022 – 2051)





Minerals

Financial metrics (\$bn)	H1 2023	H1 2022 comparison
Segmental revenue	2.9	-15%
EBITDA	0.7	-45%
Margin (product group operations)	30%	-10 pp
Operating cash flow	0.09	-86%
Capex	0.3	+13%
Free cash flow	0.2	-165%
Underlying ROCE ²	13%	-8 pp

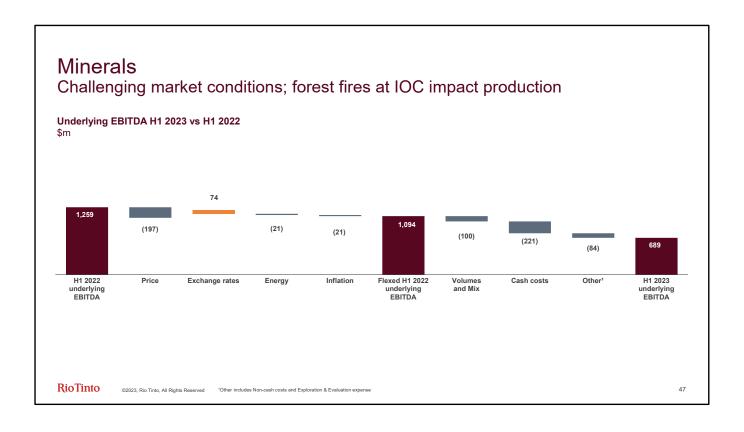
Production (Rio Tinto share)	2023 guidance	H1 2023	2022	2021	2020	2019	2018
IOC (Mt)	10.0-11.0	4.7	10.3	9.7	10.4	10.5	9.0
Borates – B ₂ O ₃ content (kt)	~0.5Mt	257	532	488	480	520	512
Titanium dioxide slag (kt)	1.1-1.4Mt*	589	1,200	1,014	1,120	1,206	1,116
Diamonds ¹ (kt)	3.0-3.8Mt	1,924	4,651	3,847	3,731	4,031	4,358

^{*} In the lower end of the range

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"C2023, Rio Tinto, All Rights Reserved"

"Diavik only, On 17 November 2021, Rio Tinto's interest in Diavik increased from 60% to 100%. Production and financials reflect this from 1 November 2021 | *Underlying ROCE* is defined as underlying earnings (product group operations) excluding net interest divided by average capital employed



Cash flow reconciliation

H1 2023 Cash Flow (US\$m)	Statutory cash flow	Reconciling items	Underlying cash flow
Profit after tax for the year/Underlying EBITDA	4,947		11,728
Adjustments for:			
Taxation	1,983		
Finance items	748		
Share of profit after tax of equity accounted units	(431)	(611)1	(1,042)
Impairments	1,175	1,175	-
Depreciation and amortisation	2,485		
Provisions (including exchange differences on provisions)	63	29	92
Utilisation of provisions	(492)		(492)
Change in working capital	(927)		(927)
Other items	(116)	192	76
Cash flows from consolidated operations	9,435		
Dividends from EAUs	287		287
Net interest paid	(286)		(286)
Dividends paid to non-controlling interests	(46)		(46)
Tax paid	(2,415)		(2,415)
Net cash generated from operating activities	6,975		
Purchases of PPE			(3,001)
Sales of PPE			8
Lease principal payments			(213)
Free cash flow			3,769

	Othisation of provisions	
	Close down and restoration	(333)
	Post-retirement benefits and other employee benefits	(115)
1	Other provisions	(44)
		(492)
	Change in working capital	
	Inventories	(293)

Trade and other receivables

Trade and other payables

	Other items			
		Statutory	Reconciling items	Underlying
	Change in non-debt derivatives	(73)	112 ²	39
٦	Depreciation transferred	(88)	88 ³	-
	Other items ^{2,3}	45	(8)	37
		(116)	192	76

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Relates to Finance items, tax, depreciation & amortisation of EAUs which is not included in Underlying EBITDA | Relates to exclusions not included in Underlying EBITDA | Part of the reconciling items include depreciation in E&E expenditure and depreciation transferred not recognised in underlying cashflows

48

(6)

(628)

Modelling EBITDA

Underlying EBITDA sensitivity

	Average published price/ exchange rate for HY 2023	US\$m impact on full year 2023 underlying EBITDA of a 10% change in prices/exchange rates
Aluminium - US\$ per tonne	2,329	1,151
Copper - US cents per pound	396	523
Gold - US\$ per troy ounce	1,932	59
Iron ore realised price (FOB basis) - US\$ per dry metric tonne	107.2	2,786
Australian dollar against the US dollar	0.68	712
Canadian dollar against the US dollar	0.74	369
Oil (Brent) - US per barrel	86	193

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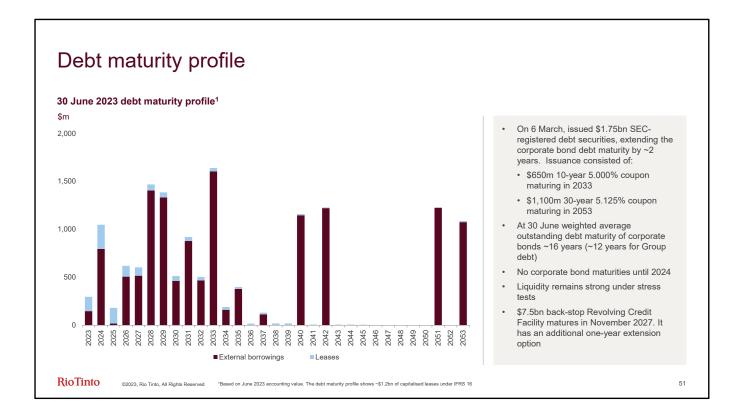
Note: The sensitivities give the estimated effect on underlying EBITDA assuming that each individual price or exchange rate moved in isolation. The relationship between currencies and commodity prices is a complex one and movements in exchange rates can affect movements in commodity prices and vice versa. The exchange rate sensitivities include the effect on operating costs but exclude the effect of revaluation of foreign currency working capital

Income Statement: exclusions

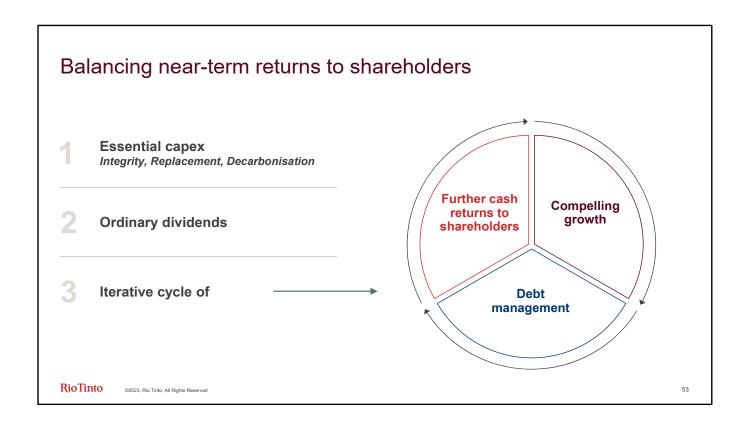
	June 2023		June 2022			
	Per Interim release	Exclusions	Underlying	Per Interim release	Exclusions	Underlying
Consolidated sales revenue	26,667		26,667	29,775		29,775
Net operating costs (excluding items disclosed separately)	(17,535)	(141)	(17,676)	(17,202)	(89)	(17,291)
Impairment reversals/(charges net of reversals)	(1,175)	1,175	-	-		-
Exploration and evaluation expenditure (net of profit relating to interests in undeveloped projects)	(710)		(710)	(367)		(367)
Operating profit	7,247	1,034	8,281	12,206	(89)	12,117
Share of profit after tax of equity accounted units	431		431	468		468
Profit before finance items and taxation	7,678	1,034	8,712	12,674	(89)	12,585
Net exchange gains/(losses) on external and intragroup net (debt)/cash balances	103	(103)	-	387	(387)	-
Net losses on derivatives not qualifying for hedge accounting	32	(32)	-	(205)	205	-
Finance income	245		245	17		17
Finance costs	(536)		(536)	(55)		(55)
Amortisation of discount on provisions	(592)		(592)	(503)		(503)
Finance items	(748)	(135)	(883)	(359)	(182)	(541)
Profit before taxation	6,930	899	7,829	12,315	(271)	12,044
Taxation	(1,983)	(298)	(2,281)	(2,867)	(16)	(2,883)
Profit after tax for the year	4,947	601	5,548	9,448	(287)	9,161
attributable to owners of Rio Tinto (net earnings)	5,117	603	5,720	8,943	(281)	8,662
attributable to non-controlling interests	(170)	(2)	(172)	505	(6)	499

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Group level financial guidance

	2023	2024	2025
Capex			
Total Group	~\$7.0bn ¹	Up to 10.0bn	Up to 10.0bn
Group Growth Capex	\$1.5bn ²	Up to \$3bn	Up to \$3bn
Group Sustaining Capex	~\$3.5bn	~\$3.5bn	~\$3.5bn
Pilbara Sustaining Capex	~\$1.5bn ^{3,4}	~\$1.5bn ^{4,5}	~\$1.5bn ^{4,5}

• Replacement capital of \$2-3bn per year

Effective ta	x rate	~30%	
Returns		Total returns of 40 – 60% of underlying earnings through the cycle	
RioTinto	©2023, Rio Tinto, All Rights Reserved	Excluding Simandou 2We expect our share of investment in Simandou to around \$0.5 billion in H2 2023. This guidance assumes all Simandou costs are capitalised in the second half of the year following the signature of agreements between the joint venture parties "Subject to ongoing inflationary pressure 4Pilbara sustaining capex included within Group	54

Product group level guidance

	2023
Production	Guidance

	i roddotion Galddiloc
Pilbara iron ore	320 – 335Mt ¹
shipments	(100% basis)
Copper	
Mined Copper (consolidated basis)	590 - 640kt ²
Refined Copper	160 – 190kt
Aluminium	
Bauxite	54 - 57Mt ³
Alumina	7.4 – 7.7Mt
Aluminium	3.1 – 3.3Mt
Minerals	
TiO ₂	1.1 - 1.4Mt ³
IOC pellets and concentrate ⁴	10.0 - 11.0Mt
B ₂ O ₃	~0.5Mt
Diamonds	3.0 - 3.8m carats

2023 Unit cost guidance⁴

Pilbara Iron ore (\$/tonne)	\$21.0 - \$22.5
Copper C1 (US cents/lb)	180 – 200

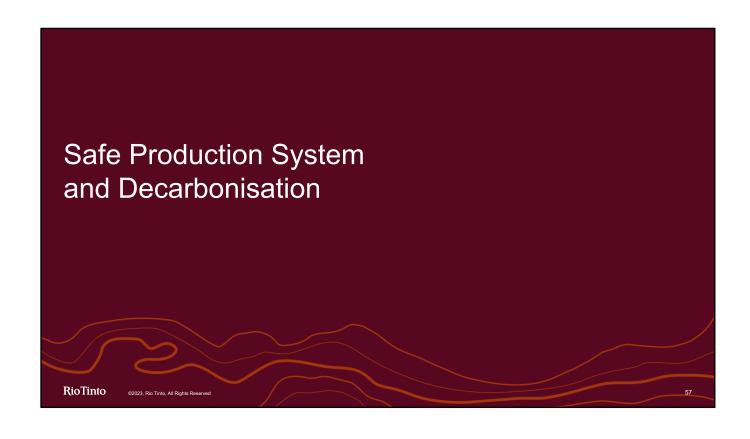
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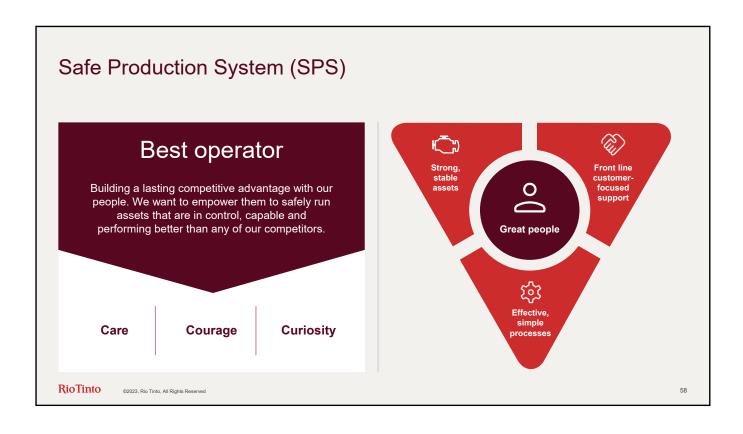
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In the upper half of the range. Pilbara shipments guidance remains subject to weather, market conditions and management of cultural heritage | ²includes Oyu Tolgoi on a 100% consolidated basis and continues to reflect our 30% share of Escondida| ³In the lower end of the range| ⁴Iron Ore Company of Canada| ⁴FY23 guidance is based on A\$:US\$ excharate of 170.

Application of the returns policy

Capital return considerations	Comments
Results for HY 2023	 Operating cash flow of \$7.0bn FCF of \$3.8bn¹ Underlying earnings down 34% to \$5.7bn
Long-term growth prospects	 Focused on Oyu Tolgoi Simandou project progressing Investing in replacing high quality assets in Pilbara and Kennecott Ongoing exploration and evaluation programme
Balance sheet strength	Strong balance sheet with net debt of \$4.4bn
40-60 per cent of underlying earnings through the cycle	Interim pay-out of 50% based on (i) Strong financial performance in 2023 (ii) strong balance sheet (iii) outlook
Balanced between growth and shareholder returns	 Defined growth pipeline and a strong balance sheet providing capacity for shareholder return Our priority is to generate long-term value by consistently implementing our strategic objectives through the cycle We continue to maintain our capital discipline in times of macro-economic challenge and uncertain We have made additional returns in times of surplus cash flow and lower capital needs and we will continue to pay attractive dividends to our shareholders in line with our pay-out policy
Outlook	 China's economic recovery has fallen short of initial market expectations, as the property market downturn continues to weigh on the economy and consumers remain cautious despite monetary policy easing. Manufacturing data in advanced economies showed a further slowdown and recessionary risks remain





Decarbonisation abatement programmes

Programme	Description & key sites Renewables: smelters Boyne Tomago	Funding mechanism	Example project - economics		
Pacific Operations Repower		Long-term market contracts Government partnerships	Commercial solutions achieved through government partnerships and long-term contracts Assets will need to remain competitive		
Renewables	Solar & wind renewables Pilbara Weipa QMM Kennecott RBM	Capital - build own operate Long-term market contracts	Phase 1 – 230MW solar + 200MWh of on-grid battery storage is value accretive at a carbon price of <\$40/t driven by \$55m reduction in gas displacement costs at current prices		
Diesel	HME & Diesel switching Ph I: Bio-fuels Ph II: Fleet electrification Pilbara IOC	Capital Land acquisitions (non-edible feedstock) HME	Bio-fuels: comparable cost to diesel¹ and de-risking of technical risk in fleet electrification Diesel cost savings post fleet electrification		
Alumina process heat	Electrification of boilers Process & energy efficiency H ₂ calcination – replacement Vaudreuil QAL Yarwun	R&D Capital	QAL double digestion is value accretive at zero carbon price driven by reducing bauxite, raw material and energy costs A subset of projects are value accretive at a carbon price of \$50/t to \$100/t		
Mineral processing	New technologies Electrification of boilers IOC RTIT Borates	R&D Capital Government / industry partnerships	IOC steam plant fuel reduction - 40MW electric boiler conversion is value accretive at a zero carbon price The electrification of the boilers will require new commercial renewable energy contracts as well as capital		
Aluminium anodes	ELYSIS™ technology All smelters	R&D Capital	Commercial scale technology from 2024 Value generation through scale-up later		
Nature-based Solutions	High quality offsets 8 large scale sites	Capital land acquisitions Operating costs	 Development costs of high-quality projects on or near our assets are currently estimated at \$20-50/t CO₂e, the range reflects varying project types and landscapes 		

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At our Boron site due to Californian subsidie

Common acronyms

AHS	Automous Haulage System	EC	European Commission	Mtpa	Million tonnes per annum	RTFT	Rio Tinto Fer et Titane
AIFR	All Injury Frequency Rate	EMEA	Europe, Middle East and Africa	MACC	Marginal Abatement Cost Curve	RTIO	Rio Tinto Iron Ore
Al	Aluminium	ESG	Environmental, Social, and Governance	MW	Megawatt	RTX	Rio Tinto Exploration
AL ₂ O ₃	Aluminium oxide	EU	European Union	MWh	Megawatt hour	SPS	Safe Production System
ARDC	Arvida Research and Development Centre	Fe	Iron	NbS	Nature-based Solutions	S&P	Standard & Poor's
ASX	Australian Securities Exchange	FOB	Free On Board	NPV	Net present value	Т	Tonne
ATS	Aluminium Technology Solutions	FS	Feasibility Study	O&M	Operation & Maintenance	t/ha	Tonnes per hectare
B ₂ O ₃	Boric oxide	GHG	Greenhouse gas	ОТ	Oyu Tolgoi	tLS	Tonnes of liquid steel
Bn	Billion	GFC	Global Financial Crisis	Pa	Per annum	tCO ₂ e	Tonne of carbon dioxide equivalent
BF	Blast furnace	Gt	Giga tonnes	PJ	Petajoule	TiO ₂	Titanium dioxide
BOF	Blast Oxygen Furnace	GW	Gigawatt	PPA	Power Purchasing Agreement	tpa	Tonnes per annum
BSL	Boyne Smelter Limited	H ₂	Hydrogen	PP&E	Plant. Property & Equipment	TWh	Terawatt hour
CAGR	Compound annual growth rate	HBI	Hot briquetted iron	QAL	Queensland Alumina Limited	UB	Ulaanbaatar
CCGT	Combined Cycle Gas Turbine	HG	High grade ore	QMM	QIT Madagascar Minerals	USD	United States dollar
ccus	Carbon capture, utilisation and storage	HME	Heavy Mining Equipment	R&D	Research and development	VAP	Value-added product
ccs	Carbon Capture and Storage	IEA	International Energy Agency	RBM	Richards Bay Minerals	WA	Western Australia
CO ₂	Carbon dioxide	IOC	Iron Ore Company of Canada	RE	Renewable Energy	WTS	Western Turner Syncline
CO ₂ e	Carbon dioxide equivalent	IRR	Internal rate of return	RRF	Recovery and Resilience Facility	YoY	Year on Year
Cu	Copper	JV	Joint Venture	ROCE	Return on capital employed	YTD	Year to date
DRI	Direct Reduction Iron	LCE	Lithium Carbonate Equivalent	RT	Rio Tinto		
EAF	Electric Arc Furnace	LCOE	Levelised Cost of Energy	RTE	Round trip efficiency		
EBITDA	Earnings Before Interest, Taxes, Depreciation and Amortisation	М	Millions				
		Mt	Million tonnes				

Definitions

Calculated abatement carbon price

The levelised marginal cost of abatement at a zero carbon price

Calculation:
Discounted sum of all abatement costs over time at a zero carbon price / Discounted sum of all abated emissions over time

Discounted at the hurdle rate RT uses for all investment decisions

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